

RECIPROCATING AIR COMPRESSORS



SOME COMPANIES ARE FOUNDED ON HARD WORK. OTHERS ARE FOUNDED ON IDEALS.

FS-CURTIS WAS FOUNDED ON BOTH.



1857

1876

1897

1914

1940

1955

Curtis & Co. – Empire Saw founded in St. Louis, MO, USA Earned Agricultural and Mechanical Fair award for excellence and guality Named Curtis and Co. Manufacturing Built first reciprocating air compressor that later evolved into the Master Line Series Supported U.S. Government efforts by producing more than 2 million Howitzer shell forgings

Designed and developed mobile oxygen compressors to be used in Aerospace applications Merged with U.S. Air Compressor Company, Central Petroleum Company, Lewis Machine Company

REAL-WORLD PEOPLE

When you're successful, we're successful. That's why FS-Curtis listens. Trust and dependability are the foundations of our past and the fabric of our future, so you can count on being treated with the personal touch you deserve.

> Trust and dependability are the foundations of our past and the fabric of our future."

> > ~ Brent Becker – President, FS-Curtis



More than 150 years ago, the FS-Curtis way of doing business was established through two key commitments: a dedication to building quality products and a dedication to responsive customer service.

Over the decades, the company and its products have evolved through innovation and new technologies. But those commitments to quality and service remain unchanged. Today, just as in 1854, FS-Curtis customers can depend on our products for reliable, long-term service. Equally as important, they can depend on getting the same from our people.

1976

1979

1995

2005

2006

2010

Merged with Toledo Tools as Curtis-Toledo Inc.

ATTS 1 10

SE 25

Introduction of Challenge Air Series reciprocating air compressors

Began manufacturing and assembling Rotary Screw Air compressors

Expanded global market reach by joining forces with Fusheng Industrial

U.S. Headquarters certified as IS09001:2000 and IS014001:2004

Introduced next generation GSV Variable Speed Rotary Screw compressors



REAL-WORLD PRODUCTS

Take more than a century of experience building quality compressors, add in a staff that's listening to the needs of the market, and the result is a product lineup that's built for tough working conditions. No wonder so many customers around the world depend on FS-Curtis compressors day in and day out.

SETTING THE NEW STANDARD

ASTERLINE

FSCURTIS

MASTERLINE

FSCURTIS

ML

HEAVY-DUTY PERFORMANCE

Masterline is the most robust, heavyduty reciprocating air compressor lineup available. The perfect combination of quality components and efficient design make the ML Series rugged, affordable and smart. Because every model is built tough to last a lifetime in demanding working conditions, the ML Series is an outstanding alternative to splash-lubricated reciprocating compressors and small rotary compressors. Choose higher quality. Choose superior durability. Choose ML Series pressure lubricated air compressors.

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Masterline is the most robust, heavy-duty reciprocating air compressor lineup available.



ML SERIES FEATURES AT A GLANCE

CENTRO-RING PRESSURE LUBRICATION

Patented FS-Curtis design.

- Proprietary technology is an FS-Curtis exclusive
- Supplies pressurized oil internally to all bearings and critical wear surfaces through the rifle-drilled crankshaft and connecting rods
- Helps ensure maximum uptime and increase service life

100% CAST-IRON CYLINDERS, Cylinder Heads, Connecting Rods, AND CRANKSHAFT

All cast-iron where it counts for longer life with less maintenance.

- Some pumps claim 100% cast-iron yet still have aluminum cylinders, cylinder heads, connecting rods and crankshafts — not FS-Curtis
- Ductile cast-iron crankshaft and connecting rods are stronger, more corrosion-resistant and less likely to break
- Slow-turning pump increases pump life
- Rugged parts and construction for industrial performance

QUALITY COMPONENTS

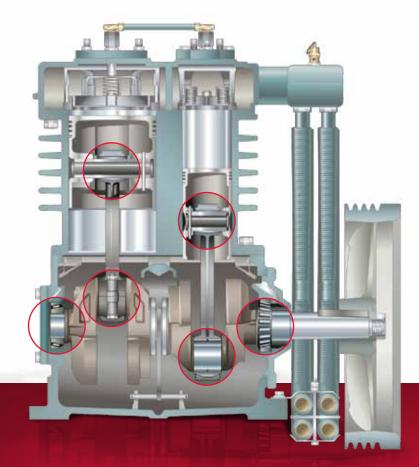
Built for 100% continuous duty.

- Industry-leading stainless-steel valve assemblies for increased airflow and reliability
- Oversized tapered main roller bearings to ensure long life
- Premium finned intercooler maximizes heat dissipation
- Metal intake filter/silencer is superior to plastic
- · Heavy-duty stamped-steel belt guard
- Suction valve head unloaders for continuous running air compressors

AMERICAN CRAFTSMANSHIP ST. LOUIS, MO USA

Choose higher quality. Choose superior durability. Choose ML Series pressure– lubricated air compressors.

ML SERIES AIR COMPRESSORS



LONG-TERM RELIABILITY

ML Series compressors feature FS-Curtis' patented Centro-Ring lubrication for extended service life. This unique pressure-lubrication system ensures that oil is delivered directly to all critical wear points and bearings, including the crankshaft, connecting rod, and wrist pins. The cast-iron design further ensures that you'll get the performance and durability you desire without the repair and maintenance bills you don't.

SUPERIOR CENTRO-RING PRESSURE LUBRICATION TO ALL CRITICAL WEAR POINTS FOR EXTENDED LIFE SERVICE.

THE CENTRO-RING PRESSURE LUBRICATION ADVANTAGE

When you need continuous duty, the ML Series delivers. Only FS-Curtis offers the unique Centro-Ring lubrication system that extends the life of the compressor. Centro-Ring lubrication is superior to splash-lubricated systems because it supplies pressurized oil internally to all bearings and critical wear surfaces through the rifle-drilled crankshaft and connecting rods, ensuring that all critical components are properly lubricated. That means an air compressor with Centro-Ring lubrication will last significantly longer than a similar splash-lubricated compressor. It's just another reason why the FS-Curtis ML Series is the most trusted and dependable line available.

THE PERFECT ALTERNATIVE TO SMALL ROTARY AIR COMPRESSORS

Unlike rotary screw air compressors, ML Series models can run intermittently AND 100% continuous duty. They're an ideal alternative to rotary screw air compressors in environments where a constant load isn't needed. By design, rotary screw air compressors are intended to run 100% loaded, and when they don't, moisture can build up and cause a catastrophic failure. There's no such worry with ML Series compressors. Plus, ML Series compressors can handle more rugged, hot or dirty ambient conditions that can put a rotary screw air compressor at risk of failure and expensive repairs.

THE CONFIGURATION YOU NEED

ML Series compressors aren't just durable. They're also versatile, with a wide range of available configurations. No matter what your application, there's a Masterline compressor just right for your needs. Be sure to speak with your FS-Curtis distributor to learn about the many Masterline options available to you.



SIMPLEX

Simplex compressors are well suited for common applications where only one compressor is needed.

- Magnetic motor starter
- · Manual tank drain
- Oil sight glass
- · Horizontal or vertical tank configurations available
- · Factory oil filled

DUPLEX

Duplex compressors are ideal when there are varying demand levels during operation. By alternating demand across two pumps, a duplex compressor also delivers longer pump life. The redundant pumps ensure you'll always have air, eliminating maintenance downtime.

- Alternator control panel comes mounted with magnetic motor starters and thermal overload protection
- · Compressors alternate during normal operation
- · Both compressors run when system demands
- · Duplex design reduces electrical cost and eliminates downtime
- · Factory oil filled





ULTRA PACK

The ultimate value, an FS-Curtis Ultra Pack gives you a Masterline Simplex or Duplex compressor fully packaged with the most common options and accessories. You'll save money and time by getting it all in one package, and you'll be assured of increasing air quality while reducing maintenance needs. Industry-leading five year bumper-to-bumper warranty available — talk to your FS-Curtis representative for more details.

- · Air-cooled aftercooler
- · Magnetic motor starter (Simplex)
- Alternator panel (Duplex)
- Dual control (10-30HP Simplex)
- · Low oil level shutdown
- Automatic tank drain
- Tank isolator pads
- Factory oil filled

TECHNICAL DATA

STANDARD FEATURES	STANDARD (Simplex/Duplex)	ULTRA PACK (Simplex/Duplex)
Patented Centro-Ring pressure lubrication system	•	•
100% cast-iron— Cylinders, cylinder heads, connecting rods	•	•
Factory oil filled	٠	•
Magnetic motor starter (Simplex)	•	•
Alternater control panel complete with magnetic starters (Duplex)	•	•
NEMA-designed electric motor	•	•
Automatic start/stop controls	•	•
ASME-approved air receiver	•	•
Manual condensate tank drain valve	•	•
Dial read-out pressure gauge	•	•
U.Lapproved pressure switch	•	•
ASME-approved safety valve	•	•
ASME-approved discharge valve	•	•
Metal intake filter/silencers	•	•
Dynamically balanced flywheel	•	•
OSHA-approved totally enclosed metal belt guard	•	•
Dual control (10-30HP Simplex)	0	•
Air-cooled aftercooler	0	•
Low oil level shutdown	0	•
Automatic tank drain	0	•
Tank isolator pads	0	•

o Optional Feature

Standard Feature

Ultra Pack Features

ULTRA PACK DELIVERS

There's no better compressor value than an FS-Curtis Ultra Pack. As you can see, you'll get every top-quality FS-Curtis feature. Plus, only Ultra Pack purchases come with a 5-year "bumper-to-bumper" warranty.



No matter where you look, the FS-Curtis commitment to quality stands out. From the patented Centro-Ring lubrication to cast-iron components, it's easy to see why the ML Series outlasts others in its class.

				OTANDATID T AONAGE		OLITIATAON				
HP	PUMP	CFM (@175psi)	CONFIGURATION	TANK (Gal.)	DIMENSIONS (LxWxH-In.)	WEIGHT (Lbs.)	TANK (Gal.)	DIMENSIONS (LxWxH-In.)	WEIGHT (Lbs.)	
	D96		10.1 Simploy	Horizontal	00	64 x 23 x 53	550	00	64 x 31 x 54	625
5		19.1 Simplex	Vertical	36 x 25 x	36 x 25 x 76	- 550	00	39 x 36 x 76	020	
			38.2 Duplex	Horizontal	120	74 x 28 x 56	1300	120	80 x 31 x 58	1450
7.5	C79	Horizontal 80 64 x 23 x 53 Vertical 36 x 25 x 76	Horizontal	00	64 x 23 x 53	600	00	64 x 31 x 54	675	
			000	00	39 x 36 x 76	075				
		57.4 Duplex	Horizontal	200	84 x 34 x 64	2040	200	90 x 37 x 66	2190	
10	D97		39.8 Simplex		120	72 x 28 x 58	1055	120	73 x 36 x 57	1141
10		79.6 Duplex	200	200	84 x 34 x 66	2600	200	90 x 37 x 64	2750	
15		49.5 Simplex		120	72 x 28 x 58	1075	120	73 x 36 x 57	1161	
15	C89	55.8 Simplex		120	72 x 28 x 58	1075	-	-	-	
15		111.6 Duplex		200	84 x 34 x 66	2700	200	90 x 37 x 64	2870	
20		65.1 Simplex	Horizontal	120	72 x 28 x 58	1095	-	-	-	
ML20+ 20	20	76.5 Simplex		200	74 x 43 x 74	2200	200	75 x 51 x 74	2315	
			153 Duplex		240	87 x 52 x 74	3500	240	93 x 55 x 74	3625
25	000	91.4 Simplex		200	74 x 43 x 74	2300	200	75 x 51 x 74	2415	
	20	698	182.8 Duplex		240	87 x 52 x 74	3750	240	93 x 55 x 74	3975
20		102.2 Simplex		200	74 x 43 x 74	2350	200	75 x 51 x 74	2465	
30	J	204.4 Duplex	1	240	87 x 52 x 74	3850	240	93 x 55 x 74	4075	
	5 7.5 10 15 15 20 20	5 D96 7.5 C79 10 D97 15 C89 20 C89 20 C98	$ \begin{array}{c c} ($${$ $ $ $ $ $ $ $ $ $ $ $ $ $ $ $ $ $$	$ \begin{array}{c c c c c c c } \hline \mbox{(@175psi)} & \hline \mbox{CONFIGURATION} \\ \hline \mbox{(@175psi)} & \hline \mbox{(@175psi)} & \hline \mbox{Vertical} \\ \hline \mbox{Vertical} & \hline \mbox{Vertical} & \hline \mbox{Vertical} \\ \hline \mbox{Vertical} & \hline \mbox{Vertical} & \hline \mbox{Vertical} \\ \hline \mbox{Vertical} &$	$ \begin{array}{c c c c c c } & \hline \mbox{(Gat}) & \hline $	$ \begin{array}{c c c c c c c } \mbox{(ea175psi)} & \begin{tabular}{ c c c c c c } \mbox{(ea1)} & \begin{tabular}{ c c c c c c } \mbox{(ea1)} & \begin{tabular}{ c c c c } \mbox{(ca1)} & \begin{tabular}{ c c c c c } \mbox{(ca1)} & \begin{tabular}{ c c c c c c } \mbox{(ca1)} & \begin{tabular}{ c c c c c c } \mbox{(ca1)} & \begin{tabular}{ c c c c c c c } \mbox{(ca1)} & \begin{tabular}{ c c c c c c c } \mbox{(ca1)} & \begin{tabular}{ c c c c c c c c c c c c c c c c c c c$	$ \begin{array}{ c c c c c } \hline \mbox{(@175psi)} & \begin{tabular}{ c c c c c c c } \hline \begin{tabular}{ c c c c c c c } \hline \begin{tabular}{ c c c c c c c } \hline \begin{tabular}{ c c c c c c c c } \hline \begin{tabular}{ c c c c c c c } \hline \begin{tabular}{ c c c c c c c } \hline \begin{tabular}{ c c c c c c c c } \hline \begin{tabular}{ c c c c c c c c c c c c c c c c c c c$	$ \begin{array}{ c c c c c } \hline \mbox{(@175psi)} & \mbox{(@175psi)} & \mbox{(@al.)} & \mbox{(LxWxH-In.)} & \mbox{(Lbs.)} & \mbox{(Gal.)} \\ \hline \mbox{(Bal.)} & \mbox{(LxWxH-In.)} & \mbox{(Lbs.)} & \mbox{(Gal.)} \\ \hline \mbox{(Bal.)} & \mbox{(Lbs.)} & \mbox{(Gal.)} \\ \hline \mbox{(Bal.)} & \mbo$	Her Four (@175psi) CONFIGURATION (Gal.) (LxWXH-In.) (Lbs.) (Gal.) (LxWXH-In.) 5 D96 19.1 Simplex Horizontal 80 64 x 23 x 53 36 x 25 x 76 550 80 64 x 31 x 54 39 x 36 x 76 5 D96 19.1 Simplex Horizontal 120 74 x 28 x 56 1300 120 80 x 31 x 58 7.5 C79 28.7 Simplex Horizontal 120 74 x 28 x 56 600 80 64 x 31 x 54 7.5 C79 28.7 Simplex Horizontal 200 84 x 34 x 64 2040 200 90 x 37 x 66 10 D97 79.6 Duplex Horizontal 200 84 x 34 x 66 2600 200 90 x 37 x 64 15 49.5 Simplex Horizontal 200 84 x 34 x 66 2600 200 90 x 37 x 64 120 72 x 28 x 58 1075 120 73 x 36 x 57 - - 15 65.1 Simplex Horizontal 120 72 x 28 x 58 1075	

STANDARD PACKAGE

ELECTRIC MODELS

*View features chart for Ultra Pack features.

ULTRA PACK*

THE IDEAL CHOICE

SUPERIOR CONSTRUCTION FOR DEMANDING ENVIRONMENTS.

Every FS-Curtis compressor is manufactured for heavy-duty, durable, long-term service, even in harsh conditions. From the superior cast-iron build to best-in-class features, you can count on FS-Curtis to deliver quality and performance.

		CTT SERIES STANDARD	CA SERIES PREMIUM	ELITE		
1 v	Overview	Industry-leading entry level features	Robust construction and enhanced features for demanding applications	The most rugged reciprocating compressor on the market		
	Horsepower (HP)	5-10HP	5-15HP	5-30HP		
	Lubrication Technology Splash		Splash	Pressure		
	Recommended Use	Intermittent	Intermittent and Continuous Run	Intermittent and Continuous Run		
	Applications	Light Industrial, DIY, Commercial, Automotive	Light Industrial, Industrial, Commercial, Automotive	Light Industrial, Industrial, Commercial, Heavy-Use Automotive		
	Ultra Pack Available	No	Yes	Yes		
11 me	Warranty	Standard 12-Month Factory Warranty; 2-Year Extended Available	Standard 12-Month Factory Warranty; 5-Year Extended or 5-Year Bumper-To- Bumper with Ultra Pack Available	Standard 12-Month Factory Warranty; 5-Year Extended or 5-Year Bumper-To- Bumper with Ultra Pack Available		

THERE'S AN FS-CURTIS COMPRESSOR THAT IS RIGHT FOR EVERY NEED! Work with your FS-Curtis distributor to select from a full range of rotary and reciprocating compressors as well as air treatment products to best meet your application.



EASY TO WORK WITH

Just as you get personal attention from FS-Curtis when selecting equipment, you're also supported worldwide by great people. You can count on the global FS-Curtis staff and representatives to listen to your needs and work with you to develop the solution that's best for your situation. Our people are committed to serving you well and FS-Curtis provides extensive training in the field and at our St. Louis headquarters to ensure that you have the support you need.

In addition, authorized FS-Curtis distributors use genuine FS-Curtis parts, lubricants and filter kits to maximize the service life of your equipment. And with a nationwide network of service centers, you don't need to worry about added downtime waiting for parts.

QUALITY PARTS MATTER

At FS-Curtis, quality is never compromised. That's why we control production using ISO 9001:2008 and ISO 14001:2004 standards, and it's also why we maintain a large inventory of replacement parts.

Using only genuine FS-Curtis replacement parts not only helps ensure continued reliable service of your equipment, but the large inventory also helps keep parts affordable and available. We're dedicated to maximizing your productivity, and that includes maximizing your uptime.

Through the dependability of our people and our quality-focused manufacturing, FS-Curtis will continue to be a trusted name serving even more markets through our ever-growing global presence.





CURTIS-TOLEDO®, INC.

1905 KIENLEN AVENUE | ST. LOUIS, MO 63133 314-383-1300 OR 800-925-5431 WWW.FSCURTIS.COM | INFO@FSCURTIS.COM ML LITERATURE: ML0612 R1 Improvements and research are continuous at FS-Curtis. Specifications may change without notice.

ISO 9001 ISO 14001

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